

Special Process: Heat Treat System Assessment			
Facility Name: Franklin Brazing			
Address: 2025 McKinley Boulevard			
Phone Number: 513-459-7782		Fax Number:	
Date of Assessment:	6-Oct-21	Date of Previous Assessment:	2-Nov-20
Internal (Captive) Heat Treater (Y/N):	No	Commercial Heat Treater (Y/N):	Yes
Type(s) of Thermal Processing at this Facility:			
Process Table A		Process Table D	
Carburizing	NA	Induction Heat Treating	NA
Carbonitriding	NA	Process Table E	
Carbon Restoration	NA	Annealing	Yes
Neutral Hardening (Quench and Temper)	NA	Normalizing	Yes
Austempering / Martempering	NA	Stress-Relieving	Yes
Tempering	NA	Process Table F	
Precipitation Hardening / Aging	NA	Low Pressure Processing (Carburizing / Carbonitriding / Neutral Hardening)	NA
Process Table B		Process Table G	
Nitriding (Gas)	NA	Sinter Hardening	NA
Ferritic-Nitrocarburizing (Gas or Salt)	NA	Process Table H	
Process Table C		Ion Nitriding	NA
Aluminum Heat Treatment	NA	Process Table I	
		Hot Stamping	NA
Current Quality Certification(s): IATF 16494:2016, AS9100D (including ISO 9001:2015)			
Date of Re-assessment (if necessary):			
Personnel Contacted:			
Name:	Title:	Phone:	Email:
Chris Middleton	Quality Engineer and Heat Treat Specialist	513-459-7782	chris.middleton@franklinbrazing.com
Chris Flowers	Maintenance Technician and Backup Heat Treat Specialist	513-459-7782	chris.flowers@franklinbrazing.com
Auditors/Assessors:			
Name:	Company:	Phone:	Email:
Madonna Kohnen	Franklin Brazing	513-459-7782	Madonna.kohnen@franklinbrazing.com
Leydi Walle	Franklin Brazing	513-459-7782	leydi.walle@franklinbrazing.com
Number of "Not Satisfactory" Findings: 0			
Number of "Needs Immediate Action" Findings: 0			
Number of "Fail" Findings in the Job Audit(s): 0			